



1/7

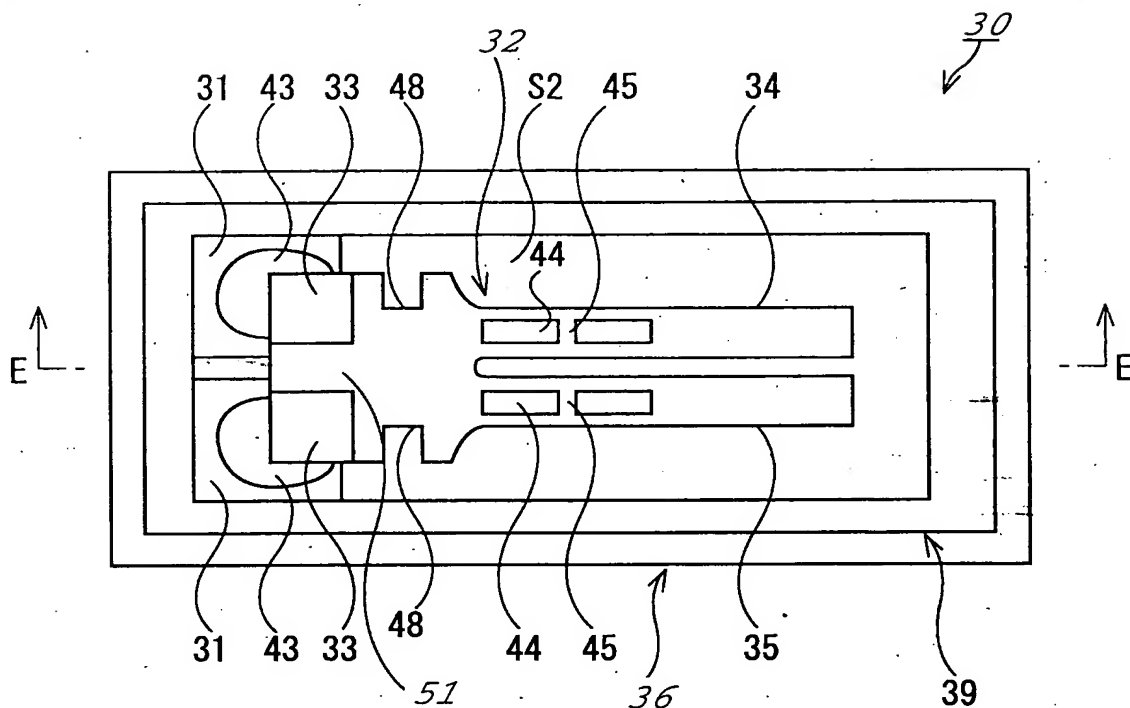


FIG. 1

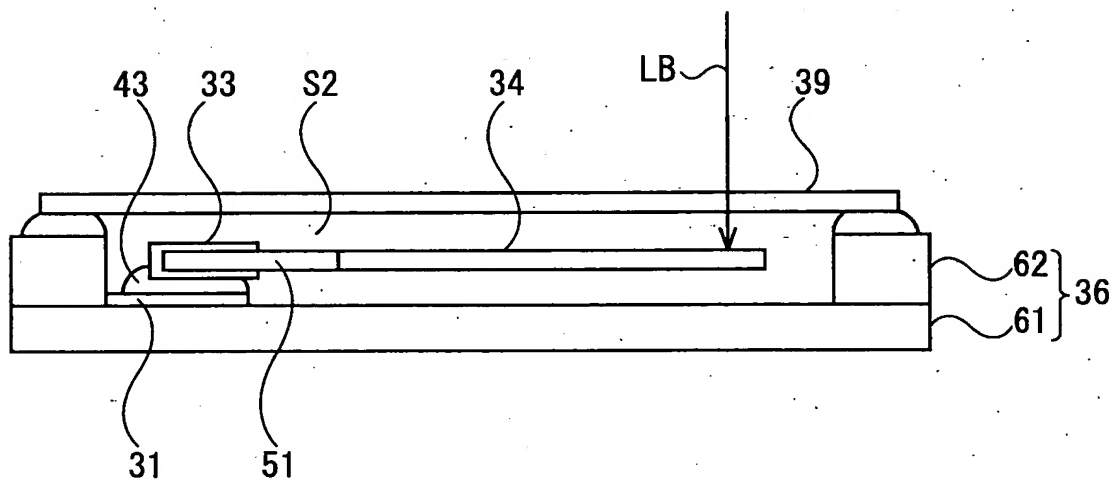


FIG. 2

2/7

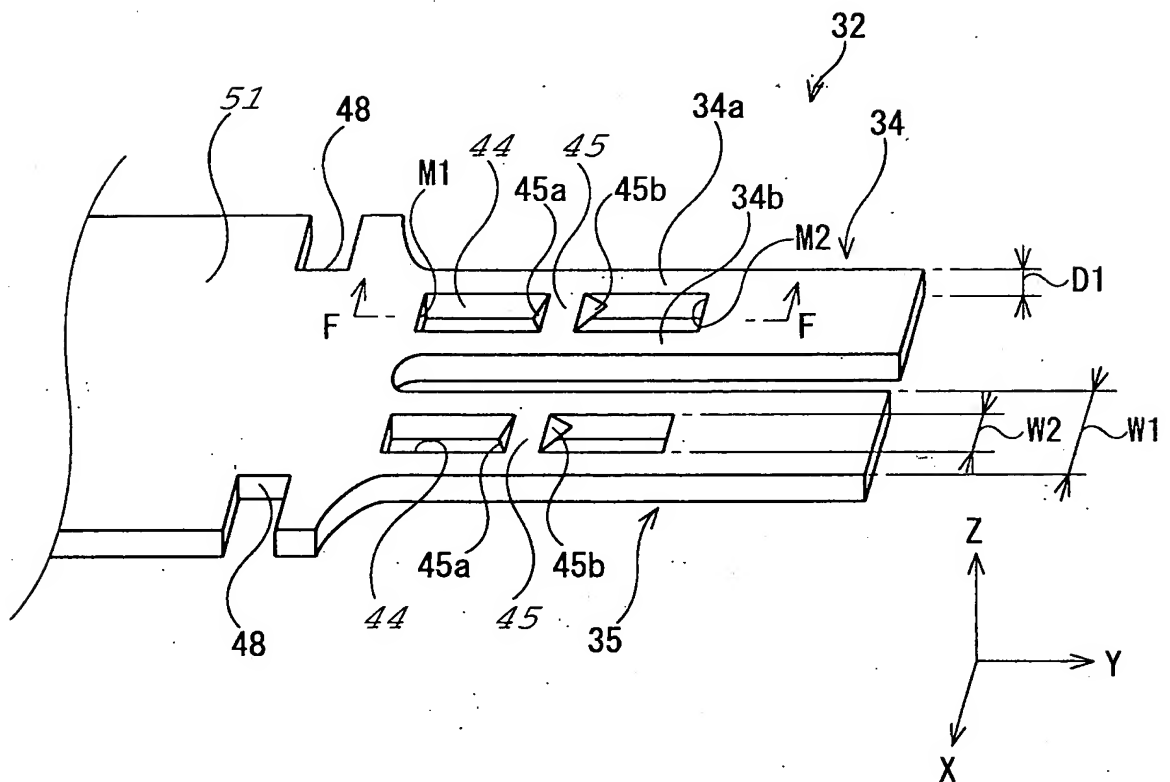


FIG. 3

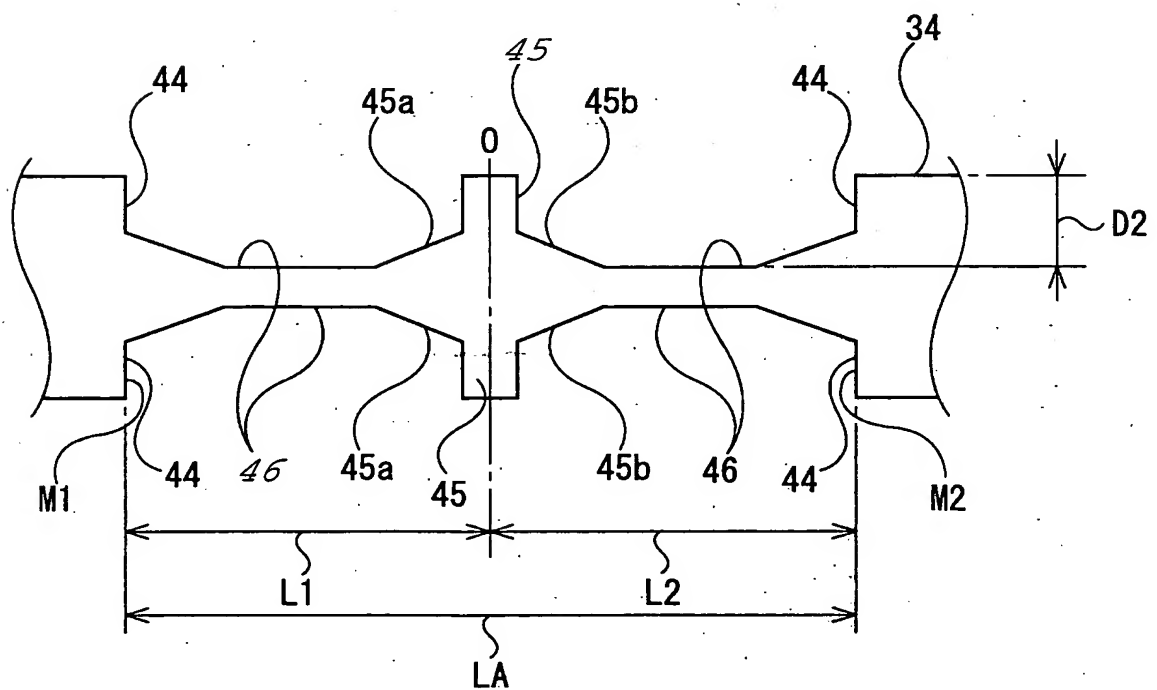
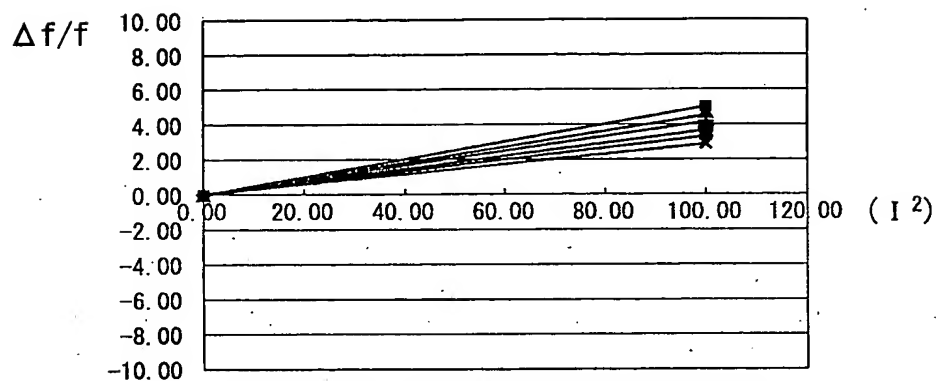


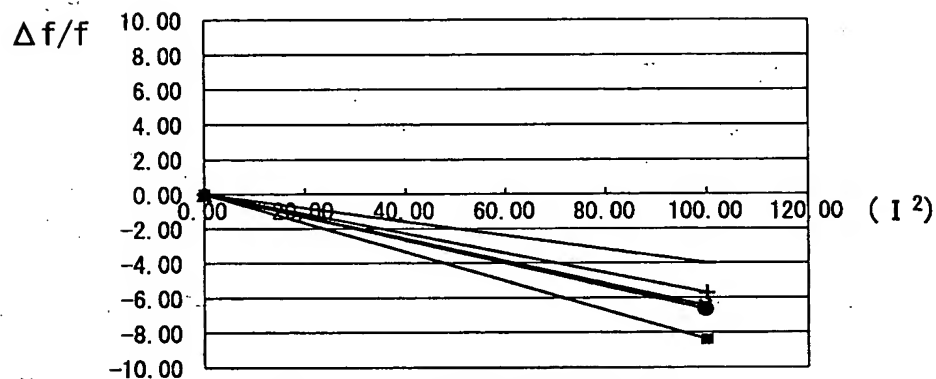
FIG. 4

3/7



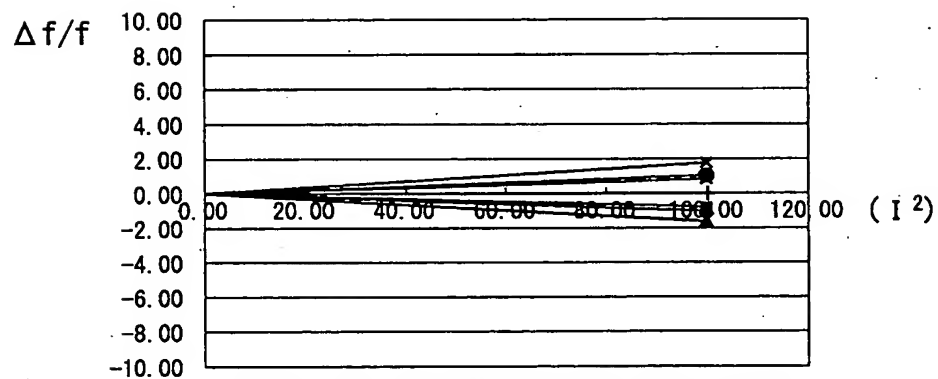
CASE OF FORMING NO GROOVE

FIG. 5



CASE OF FORMING GROOVE BUT
PROVIDING NO SUPPORT SECTION

FIG. 6



CASE OF FORMING GROOVE AND
PROVIDING SUPPORT SECTION

FIG. 7

4/7

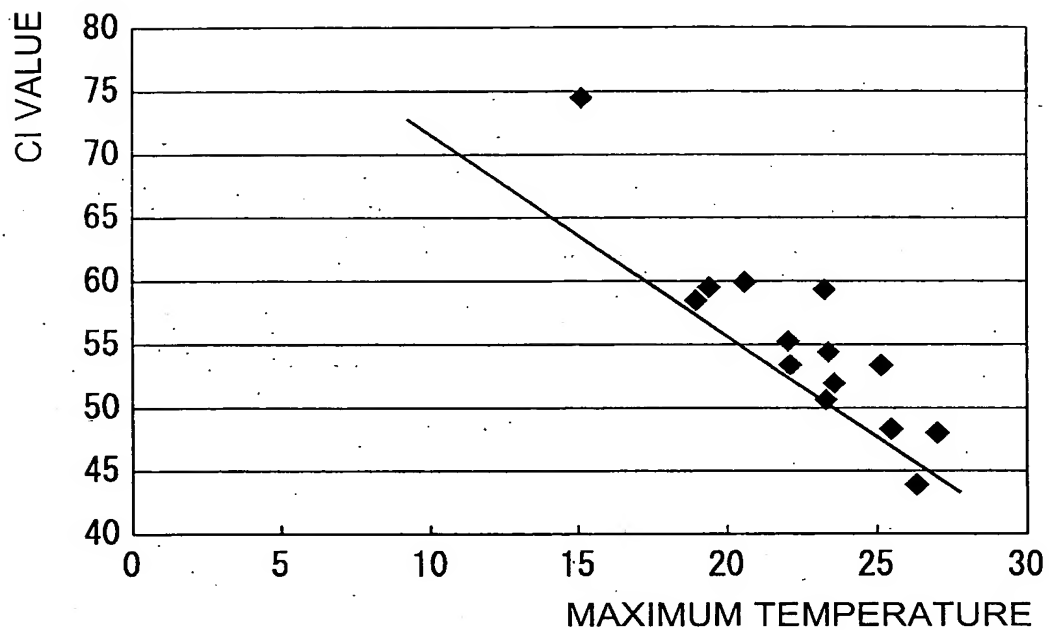


FIG. 8

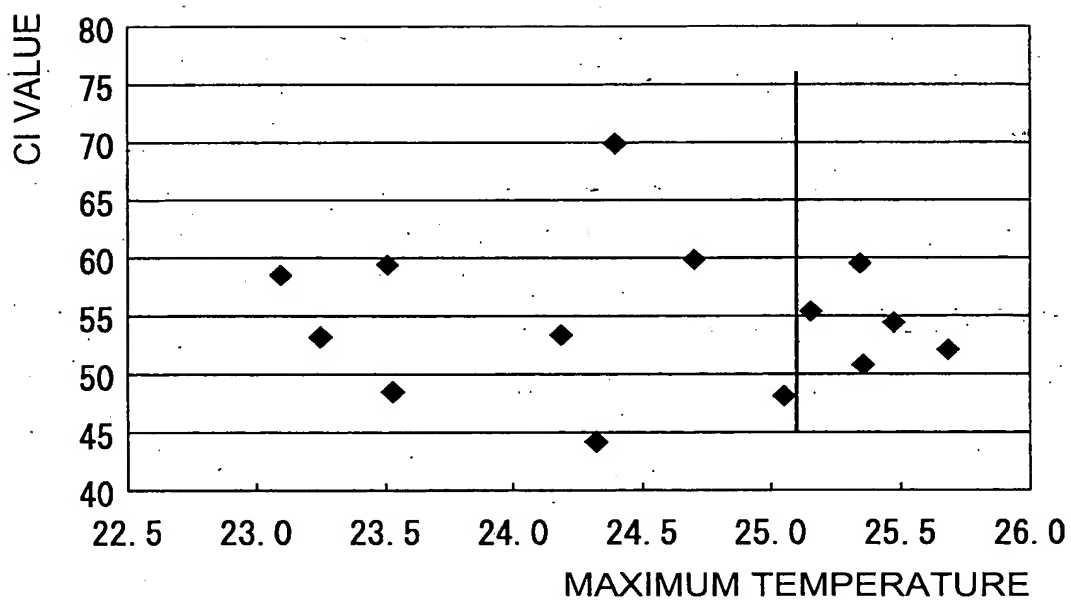


FIG. 9

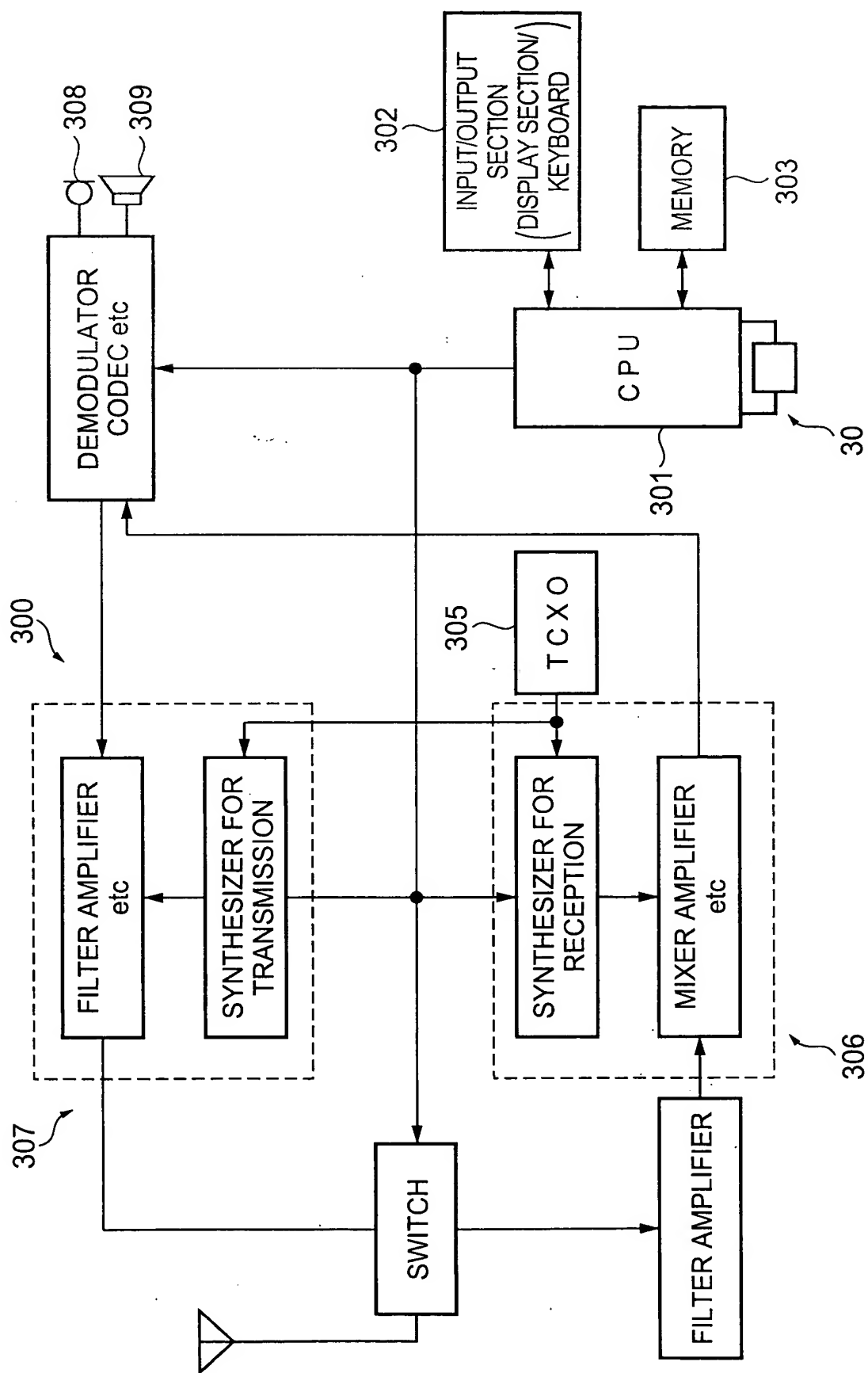


FIG. 10

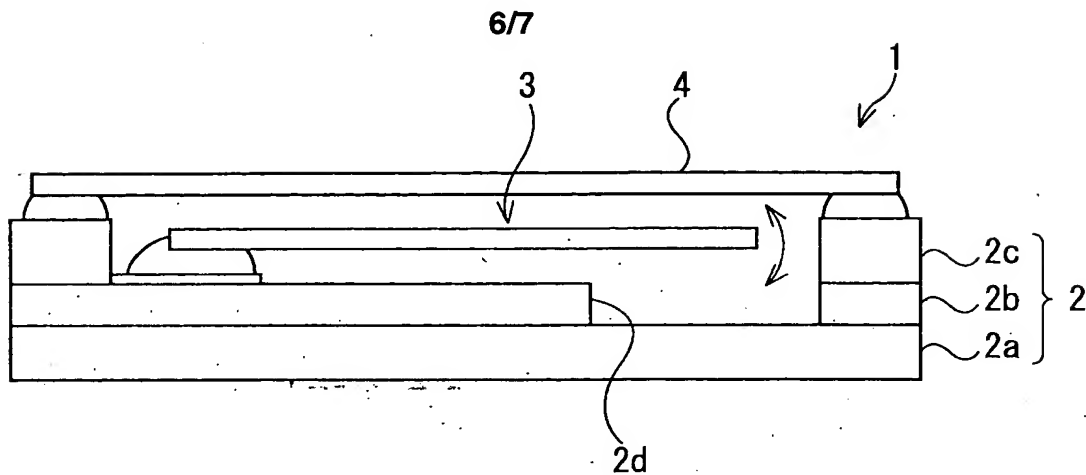


FIG. 11

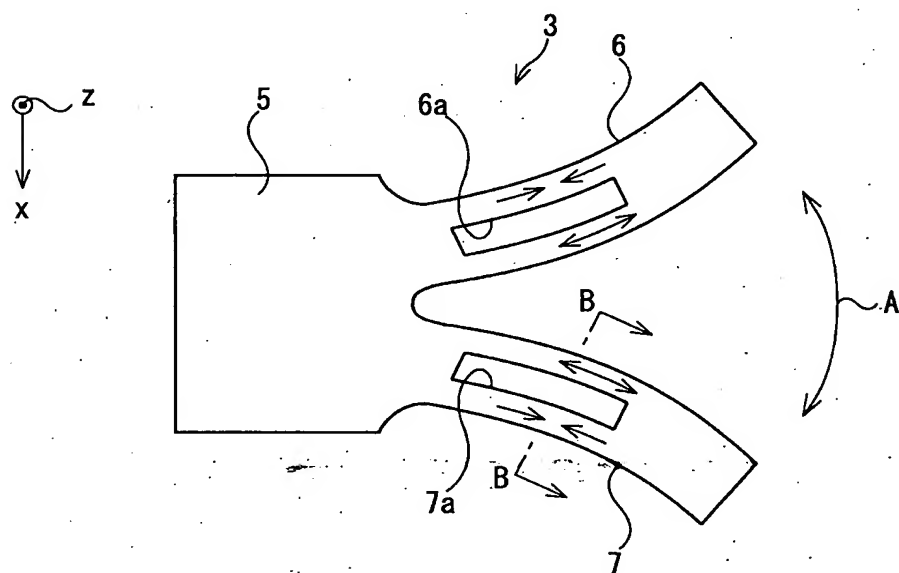


FIG. 12

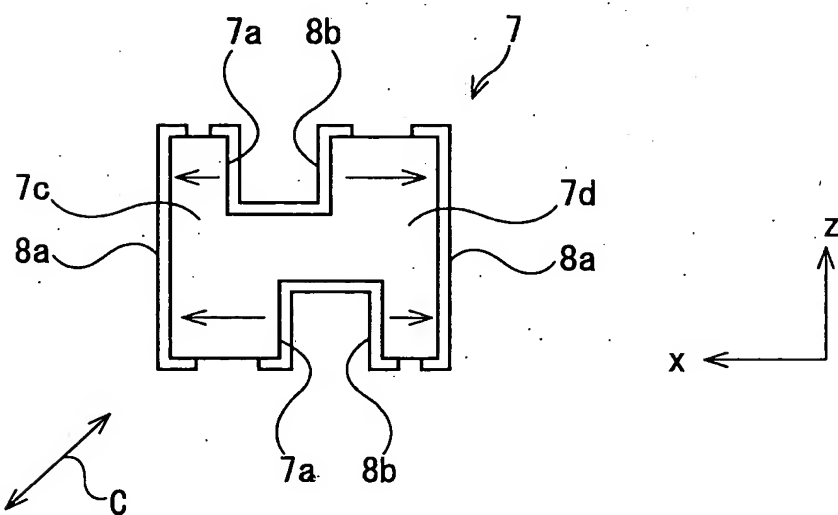


FIG. 13

7/7

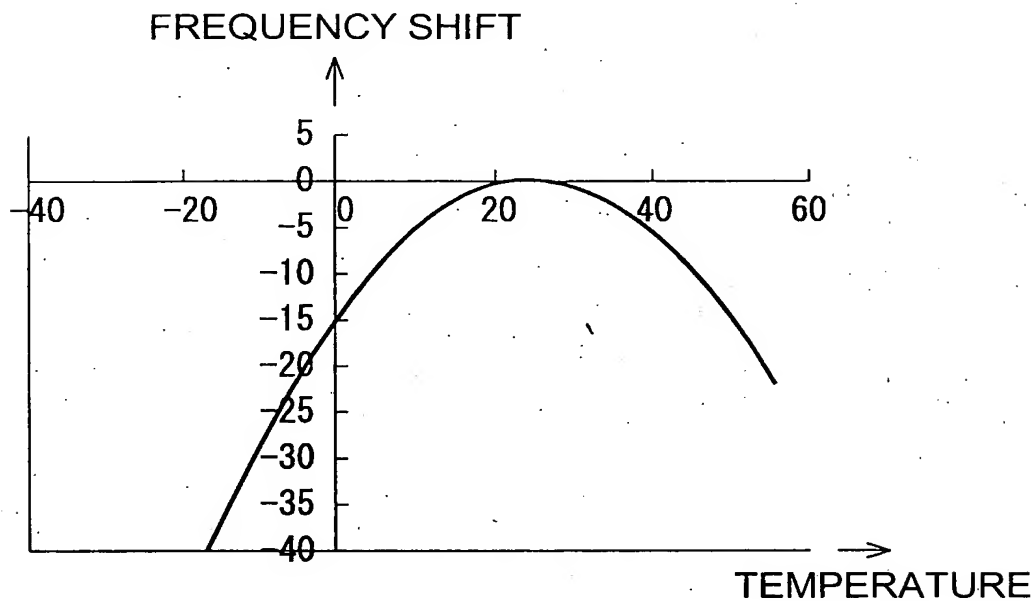


FIG. 14

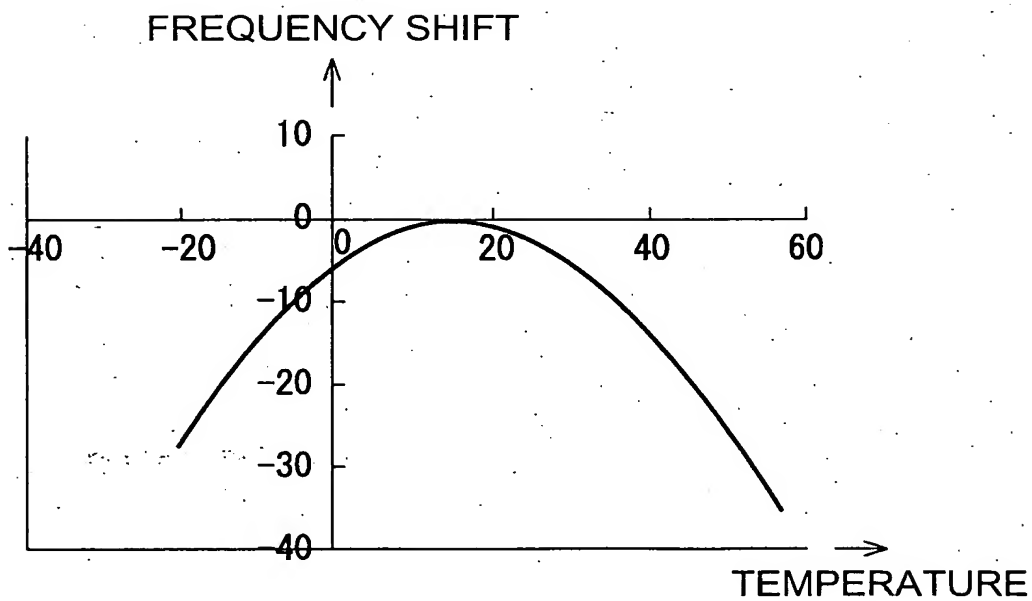


FIG. 15